

Original

# Decontamination of Radioactive Cesium from Contaminated Incineration Bottom Ash by a Thermal-chemical Treatment Method and Estimation of its Decontamination Mechanism

Hiroshi FUJIWARA<sup>1,2\*</sup>, Hidetoshi KURAMOCHI<sup>1,2</sup>, Naohiro TAKEDA<sup>3</sup>,  
Masahiro OGURA<sup>3</sup>, and Masahiro OSAKO<sup>1</sup>

<sup>1</sup>National Institute for Environmental Studies, Center for Material Cycles and Waste Management Research  
(16-2 Onogawa, Tsukuba, Ibaraki 305-8506, Japan)

<sup>2</sup>Yokohama National University Graduate School of Environment and Information Sciences  
(79-7 Tokiwadai, Hodogaya-ku, Yokohama, Kanagawa 240-8501, Japan)

<sup>3</sup>Kobelco Eco-Solutions CO., LTD. Technical Research Center  
(1-1-4 Murotani, Nishi-ku, Kobe, Hyogo 651-2241, Japan)

## Summary

A thermal-chemical treatment method for soil decontamination was applied to remove insoluble-radioactive (r-Cs) from contaminated bottom ash (BA) discharged from two actual incineration plants dealing with municipal solid waste. By heating BA at 1000 to 1200 °C in the presence of sodium chloride (NaCl) and calcium carbonate (CaCO<sub>3</sub>), r-Cs was successfully removed as follows; r-Cs removal ratios at 1100 °C and at 1150 °C were 90.0% and 95.7%, respectively. We found difference in rate-determining step during the removal process of r-Cs between small size of BA (smaller than 2 mm) and large size of BA (larger than 2 mm). Therefore, the latter had to be pulverized to fine particles with a diameter of 10 μm or less as a pretreatment for improving mass transfer. Furthermore, 98.6% of r-Cs was removed by heating up to 1200 °C as far as the small size of BA. From effect of the amount of the two additives on r-Cs removal ratio and also difference in crystal structure before and after the treatment, we consider molten NaCl is predominantly responsible for volatilization of r-Cs from BA as a mechanism of the present BA decontamination. During the treatment, in addition, the major aluminosilicate minerals in BA disappeared, and then Ca-rich minerals such as larnite (Ca<sub>2</sub>SiO<sub>4</sub>) were newly generated. CaCO<sub>3</sub> is considered to promote generation of the new minerals. Finally, we revealed that similar r-Cs removal mechanism occurred during heating pollucite, which is assumed to be a model mineral containing r-Cs in BA, in the presence of the two additives.

**Key Words:** Radioactive cesium, Municipal solid waste, Bottom ash, Thermal treatment, Decontamination technology

---