

July 8 2016

The Society for Remediation of  
Radioactive Contamination in  
Environment (SRRCE)

# Current Trends and Issues on Contaminated Soil and Waste Treatment Technologies

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President & CEO

Japan Environmental Storage and Safety  
Corporation (JESCO)

# Overview of JESCO

JESCO was established by the Law to assist MOEJ for implementation of the PCB waste treatment and Interim Storage project.

**1. Title of the Law:** Japan Environmental Storage and Safety Corporation  
(entry into force on Dec. 24, 2014)

- PCB Wastes Treatment
- Interim Storage Project in Fukushima

**2. Minister in charge :** Minister of the Environment

**3. Establishment:** Apr. 1, 2004

**4. Capital :** ¥ 9.6 Billion (All from the Government) (as of Mar. 31, 2016)

**5. Employee :** Board Member: 9, Employee : 370 (as of Mar. 31, 2016)

# The revision of the laws to expand the mandate to include interim storage project in Fukushima

## Responsibility of the Government

1. The Government shall construct the facilities and secure the safety.
2. The Government shall take an appropriate actions to obtain recognition and cooperation from the residents near the facilities
3. The Government shall take an appropriate actions to accomplish final disposal outside Fukushima Prefecture within 30years from the start of the project

## Mandate of JESCO

JESCO implements collection and transportation of removed soil, information gathering, providing technological knowledge, research & development for the project

※ The Law was entry into forth on Dec. 24, 2014.

# Outline of the JESCO's Role in 2016

1. Consultation for Ordering Process of Construction Works
2. Deputy Supervisor Service of Construction Works
3. O&M of the Facilities
4. Supervisor Service for Transportation by Integrated Information Management System
5. Environmental Monitoring and Communication
6. Training and Education
7. Technological Survey
8. Demonstration Project of Treatment Technologies of Removed Soil

# Location of interim storage project in Fukushima

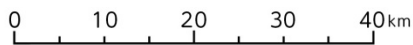
- 凡例
- 帰還困難区域
  - 居住制限区域
  - 避難指示解除準備区域
  - 避難指示が解除された区域
  - 汚染状況重点調査地域
  - 汚染状況重点調査地域の指定を解除された市町村
  - その他の汚染状況重点調査地域
- (国の直轄除染区域) (市町村の除染区域)(※)

(※)放射性物質汚染対処特措法に基づき除染計画を策定している区域



Planned site of ISF

フクシマエコテッククリーンセンター  
 注)福島県内で発生した1kgあたり10万Bq(ベクレル)以下の廃棄物を処分します。  
 ※Bq(ベクレル)とは、放射線の強さを表す単位(放射性物質から1秒間に出る放射線の数を表す)



平成27年10月現在

# Transportation to the ISF (Pilot Transportation)

- Pilot transportation is implemented for about a year in order to confirm safe and secure transport towards transportation of a large quantity of decontamination soil
- From the start of pilot transportation, MOE conducts management of whole targeted materials, traffic management (transportation vehicles) and monitoring survey to implement safely and steadily
- By pilot transportation, approx. 1,000 m<sup>3</sup> of decontamination soil will be transported from each relevant municipality, depending on each specific situation

## ◆ Formulation of traffic operation plan

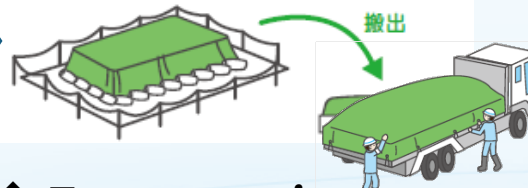
Before implementing transportation, MOE makes sufficient adjustment with the relevant municipalities and provide education and trainings to drivers and so on.

## ◆ Route setting

Transport route is set beforehand, making use of express highways.

## ◆ Loading

Extra care is taken for the surrounding environment by loading and securing the packaging so it does not scatter or leak.



## ◆ Transportation

During the delivery, transport objects and location are monitored.

## ◆ Response to accidents

A system is established to immediately respond in case of an accident.

## ◆ Monitoring survey

Impacts on the living environment and of radiation doses due to transportation are monitored and will be publicly announced.

⇒ MOE is preparing for future transportation through implementation and review of the pilot transportation

# Aspect for 5year Ad-hoc Policy on Interim Storage Facility ①

FY	Land Acquisition	Volume of Transportation	Volume of soil generated from decontamination <> is the volume before incineration
2015	March 2015 Transportation started ※Actual amount as of march 25, 2016	Approx. 22 ha	Approx. 50,000 m <sup>3</sup>
2016		Approx. 140 – 370 ha	Approx. 0.2 mil. m <sup>3</sup>
2017		Approx. 270 -830 ha	Approx. 0.5 – 0.7 mil. m <sup>3</sup>
2018	Opening between Ryozan & Soma IC (goal) Facilitation of Okuma IC completed (goal)	Approx. 400 – 940 ha	Approx. 1.4 – 2.5 mil. m <sup>3</sup>
2019	Facilitation of Futaba IC completed (goal)	Approx. 520 – 1,040 ha	Approx. 3 – 6.5 mil. m <sup>3</sup>
2020	July: Tokyo Olympic and Paralympic will be held	Approx. 640 – 1,150 ha	Approx. 5 – 12.5 mil. m <sup>3</sup> (3.5 – 8 mil. m <sup>3</sup> until June)

< Approx. 10.6 mil. m<sup>3</sup> >  
 ※Actual amount as of the end of Dec. 2015  
 ※Total amount of storage and amount already delivered

Approx. 16 – 22 mil. m<sup>3</sup>  
 <approx. 18.7 – 28 mil. m<sup>3</sup>>  
 ※Estimated value based on decontamination implementation plan as of July 2013

Among following items which are difficult to treat other than in ISF will be installed, but it is not included in above volume of soil generated from decontamination

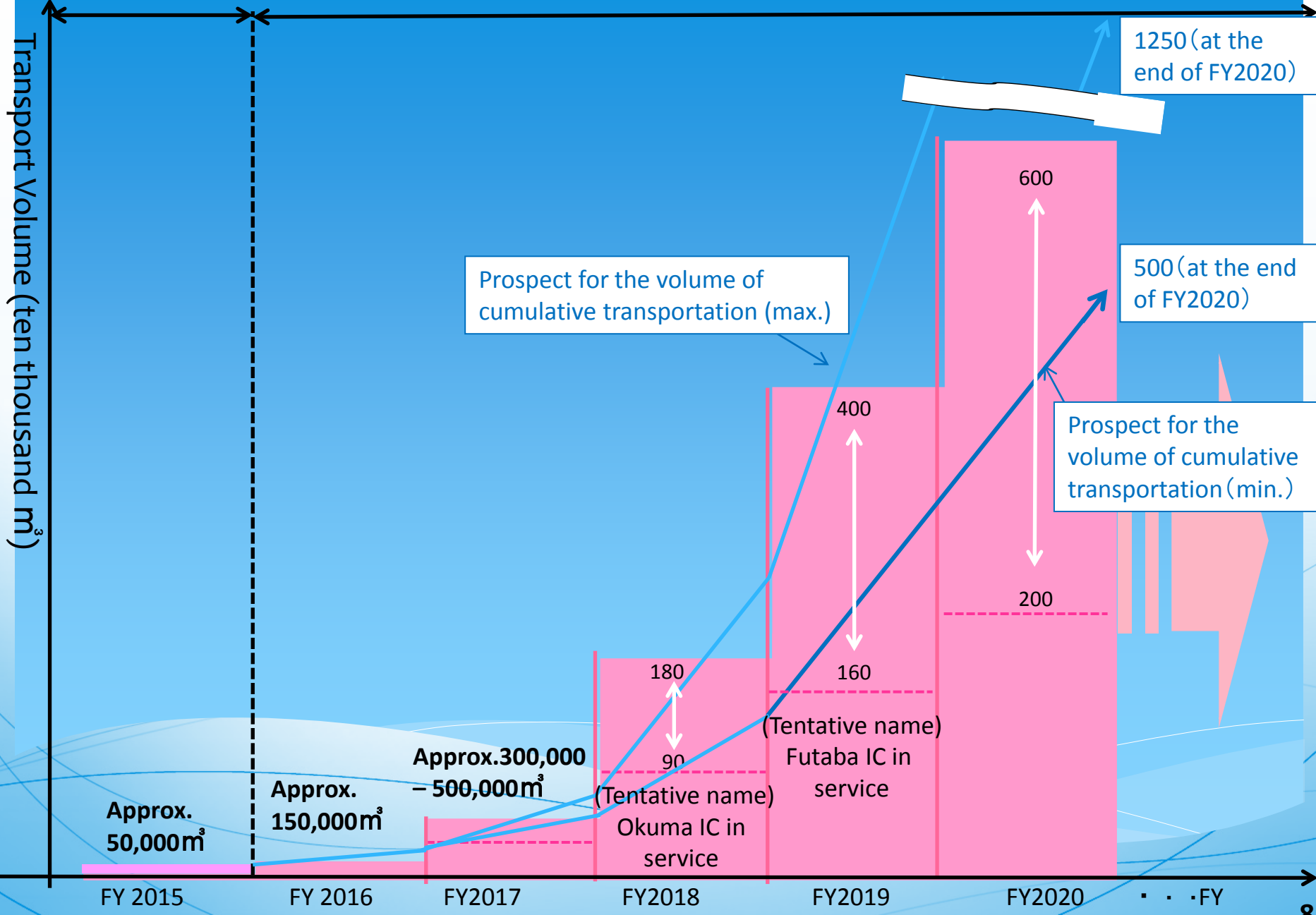
- ① Approx. 0.7mil. m<sup>3</sup> of decontamination soil with radioactive concentration of less than 8,000Bq/kg
- ② Approx. 0.4 mil. m<sup>3</sup> of waste generated from ISF construction (①&② will possibly be significantly decreased or increased after the incineration)
- ③ Volume of waste in the “Area where people have difficulties in returning for a long time” and in future follow-up decontamination which are both difficult to estimate for the moment

※ This prospect will be reviewed according to the progress of ISF construction, as needed

< Concept of estimation >

- ◆Area for land acquisition will be estimated flexibly according to explanation phase to the landowners
- ◆To construct facilities, it will need comprehensive area and 2/3 will be assumed to be used for facilitation. The possible volume for installation is to be 10,000m<sup>3</sup>/ha and 140,000m<sup>3</sup>/5ha for a storage facility, and will be installed from TSS to ISF sequentially
- ◆Approximate period from contract with operators to ISF operation: 3months for TSS, 6months for delivery & classification, 12months for storage, 18months for incineration
- ◆On the premise that infrastructure construction on roads for Okuma and Futaba IC would proceed as planned, the maximum volume of possible transportation is estimated: 2mil. m<sup>3</sup> /y before the operation of both IC, 4mil. m<sup>3</sup>/y after Okuma IC & before Futaba IC, 6 mil. m<sup>3</sup>/y after the both ICs operation

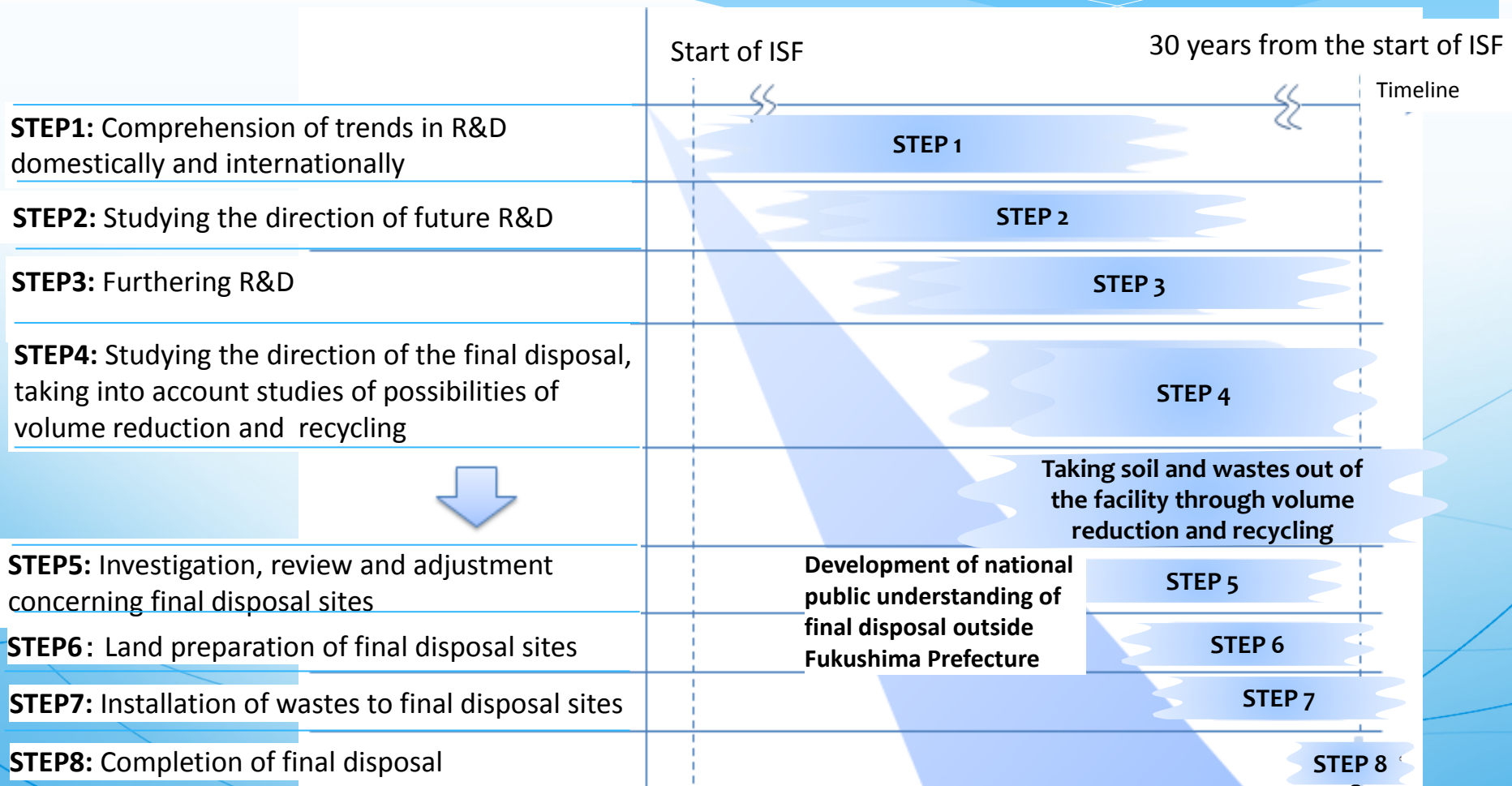
# Aspect for 5year Ad-hoc Policy on Interim Storage Facility ②





# 8 Steps towards the Final Disposal outside Fukushima Prefecture within 30 years from the Start of the ISF

- MOE conducts R&D and examines a direction of the final disposal, taking into account radioactive decay and possibilities of volume reduction and recycling
- MOE will also develop national public understanding through dissemination of information concerning the reuse of low radioactive materials and the final disposal outside Fukushima Prefecture



# Facilities and Disposal Process at the Interim Storage Facility

- The Interim Storage Facility will consist of several facilities with various functions.

## Temporary Storage Sites, etc.

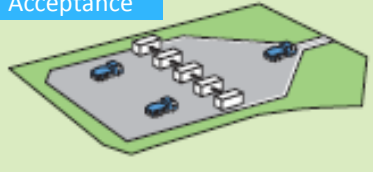


## Acceptance & Separation Facility

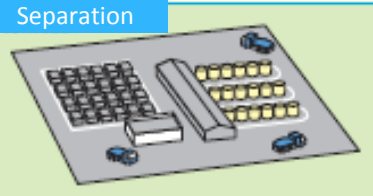
To separate the soil and waste transported by measuring the weight and radiation dose.

Image

### Acceptance



### Separation



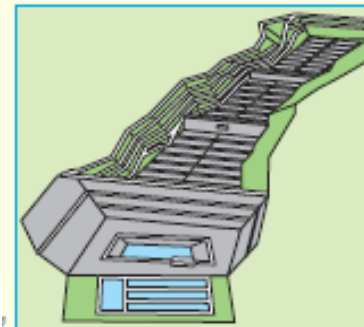
## Other Facilities

- Screening
- Water treatment
- Stock yard
- Admin. Office
- R&D

## Soil Storage Facility

To store soils after separation by radioactive cesium concentrations and other features

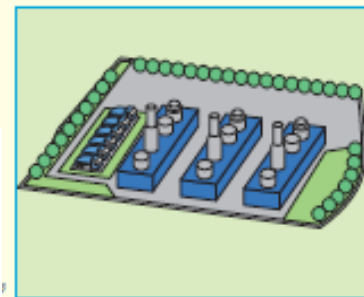
Image



## Volume Reduction Facility

To reduce the volume of stockpile by incinerating the combustibles (branches and plants, etc.)

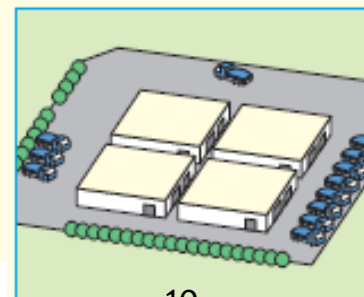
Image



## Waste Storage Facility

To store waste (incineration ash, etc.) measuring more than 100,000 Bq/kg

Image

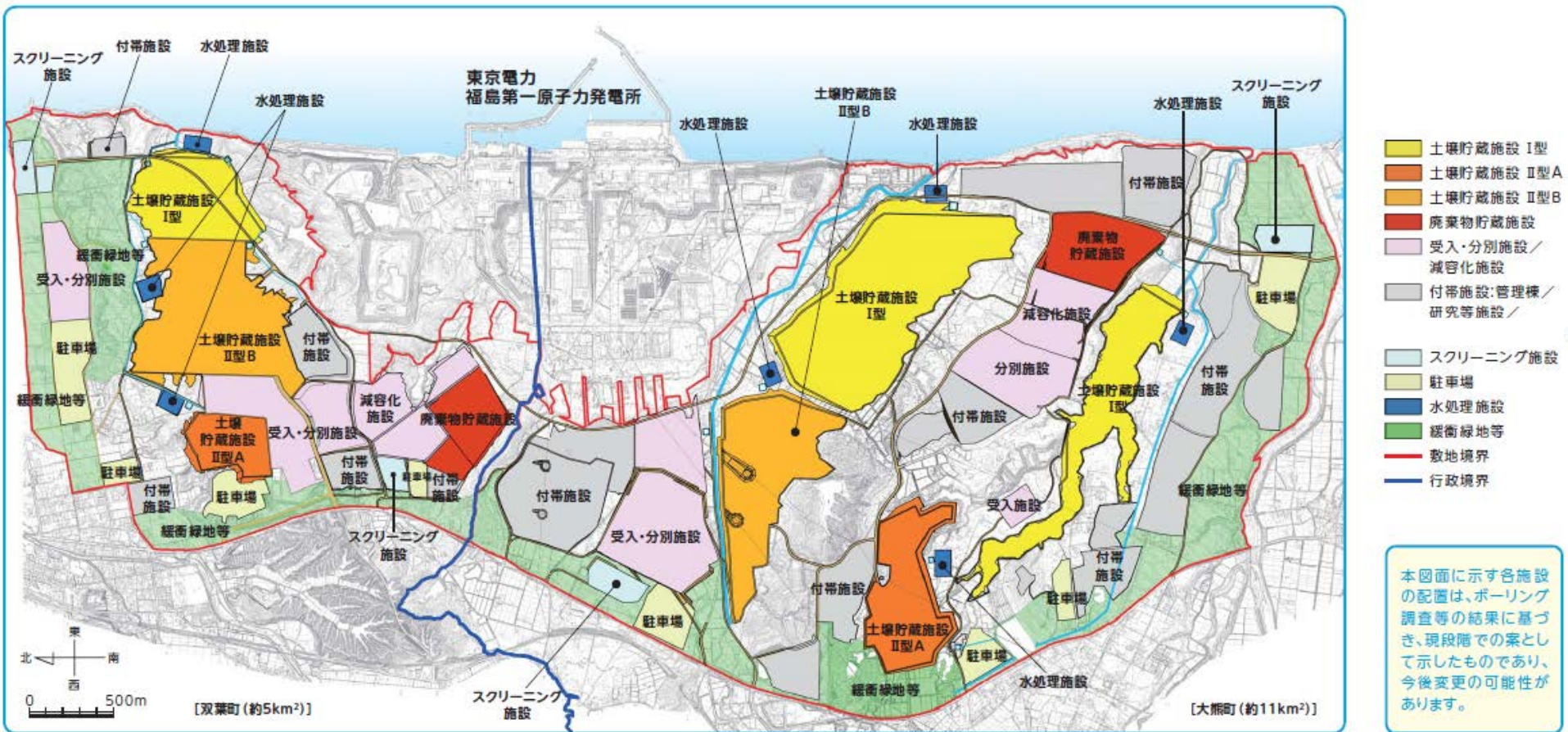


# Location of interim storage facilities

用地の取得状況や除染土壌等の発生状況に応じて、段階的に整備を進めます。

## <配置の基本的考え方(主な事項)>

- 施設は、貯蔵する土壌や廃棄物の放射性セシウム濃度、施設を配置する地盤の強度・高さなどを考慮して適切に配置します。
- 谷地形や台地などの自然地形を最大限に活用して、土地改変をなるべく避けて施設を設けることにより、環境負荷の低減と工期の短縮を図ります。
- 施設全体の機能性・効率性を勘案しつつ、各施設が一体的に機能するよう配置します。



# Monitoring Plan of Interim Storage Facility

Classification	Purposes	Objectives	Measurement period	Measurement frequency
Environmental radioactivity level	Evaluation of additional radiation impact	Air dose rate	from the time of construction to in operation	24 hours real time monitoring
		Radioactive material in the effluent		24 hours continuous sampling Cs nuclide (once a week)
		Radioactive material in the final effluent		Not currently discharge
		Radioactive material in the groundwater		once a week
Radioactivity level in exhaust gas and effluent	Measurement of radioactivity of exhaust gas end effluent from the facilities	Radioactive material in the exhaust gas	from the time in operation	Not currently discharge
		Radioactive material in the effluent		Not currently discharge
Working environment	Safeguarding the employees	Air dose rate	from the time of construction to in operation	Once a day
		Radioactive material in the effluent		Continuous measurement in working time
Environmental conservation of the site	Evaluating effectiveness of environmental measures based on the guidelines and agreements	Dioxin	from the time of construction to in operation	Incinerator in operation
		Harmful heavy metal		
		Sulfur oxides		
		Dust concentration		
		Other hazardous substances		
Monitoring validity of the facility design and safety assessment	Monitoring of trends or site condition	Groundwater level	from the time of construction to in operation	In environment impact assessment
		Earthquake vibration		
		Ground subsidence		
		Water Pollution		
Monitoring for environmental communication	Meeting the needs of local residents	Noise	from the time of construction to in operation	4 times a year / During transport of soil and waste
		Vibration		not currently monitored
		Odor		24 hours real time monitoring of the road side
		Radioactive level of vehicles		Once a year: Air, Dust, Transportation volume, and congestion survey

# Monitoring in the stockyards

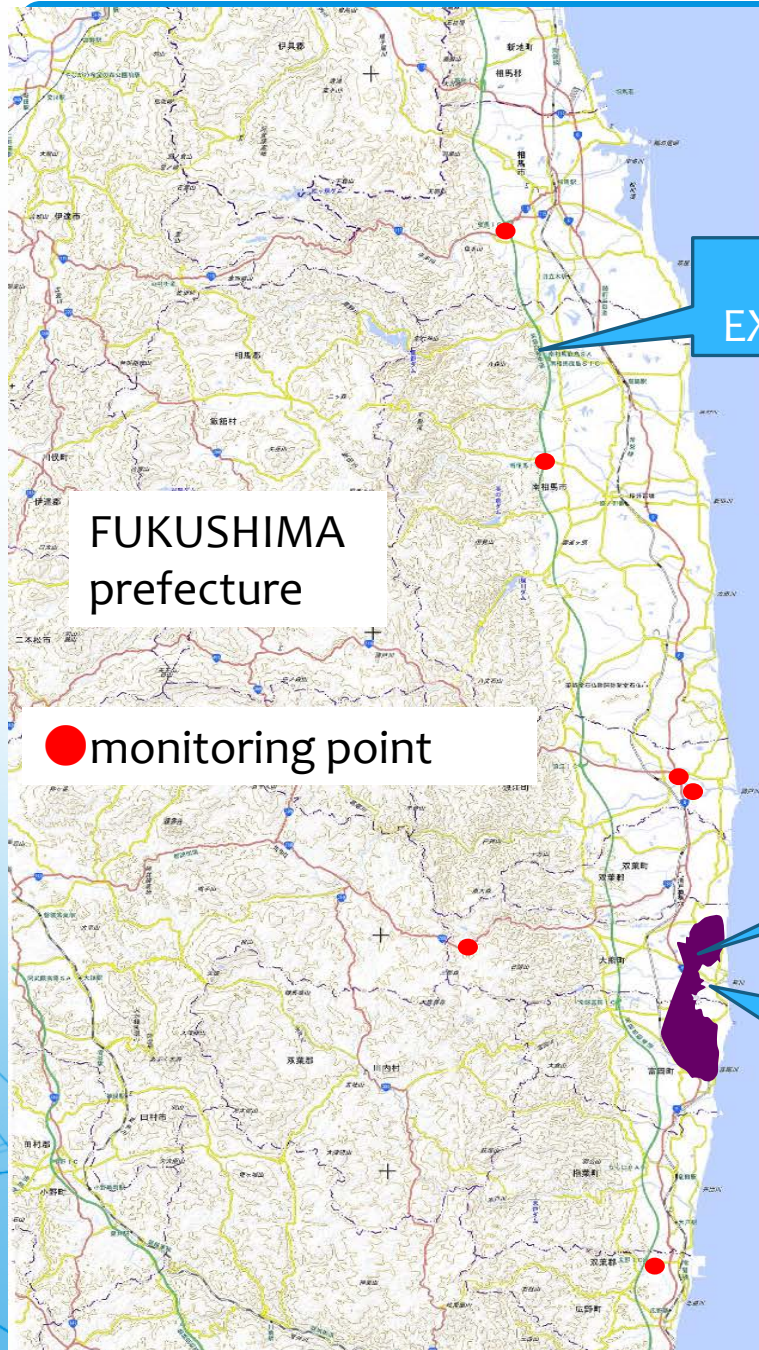
the stock yards in Futaba

Fukushima Daiichi Nuclear Power Station

the stock yards in Okuma



# Monitoring in transportation route



JOBAN EXPRESSWAY

the Interim Storage Facility

Fukushima Daiichi Nuclear Power Station



# JESCO signed to MOU for R&D with NIES and SRRCE

## MOUs

National Institute for Environmental Studies (NIES), May 11, 2015



The Society for Remediation of Radioactive Contamination in Environment (SRRCE), Sep. 29, 2015



# Archive of the processing by Incinerator for disaster debris from Great Hanshin-Awaji Earthquake in 1995 and Great East Japan Earthquake and Tsunami in 2011

## 1. Introduction

Japan experienced serious disaster and associated generation of huge volume of disaster debris. Among them, burnable wastes could cause secondary environmental and health damages by odor or fire hazard through corruption process.

Incineration was primary technology to prevent these secondary damage particularly in Great Hanshin-Awaji Earthquake in 1995 and Great East Japan Earthquake and Tsunami in 2011.

These are some facts and lessons learned from the disasters.



## 2-1 Incineration volume in the processing disaster debris from Great Hanshin-Awaji Earthquake in 1995 and Great East Japan Earthquake and Tsunami in 2011

Units: Ten thousand ton	Great Hanshin-Awaji Earthquake		Great East Japan Earthquake and Tsunami		
	Hyogo Pref.	Iwate Pref.	Miyagi Pref.	Fukushima Pref.(Coastal 5 municipalities.) *	
Total amount	2,002	618	1,930	304	
Earthquake disaster debris					
Incineration	209	43	187	11	
Recycling	554	386	945	128	
Landfill	689	29	40	19	
Public facilities	550		-		
Tsunami disaster debris					
Recycling		184	752	126	
Landfill		0	6	8	

\*Estimate amount in Sea-side 5 local gov. (Shinchi Town, Soma city, (except the evacuation area) Minami Soma City, Hirono Town, Iwaki City.) in end of March 2015.

## 2-2 volume of disaster debris from Great East Japan Earthquake and Tsunami in 2011

Earthquake disaster debris		Units: Ten thousand ton
Fukushima Pref.(Other Area)*1: treated		106
Fukushima Pref.(in Provision Area)		
	Combustible	<b>31</b>
	In-combustible	50
Waste amount of polluted radiation		
	combustible	<b>289</b>
	Soil and in-combustible *2	4,162

\*1: except main area (Coastal 5 municipalities etc.)

\*2: Estimated soil Amount in interim storage project: 2,601万m<sup>3</sup>に土壤密度の推計値: 1.6t/m<sup>3</sup>を乗じて算出。

## 2-3 Incineration volume in the processing disaster debris from Great Hanshin-Awaji Earthquake in 1995 and Great East Japan Earthquake and Tsunami in 2011

units ;ten thousand ton	Great Hanshin-Awaji Earthquake	Great East Japan Earthquake and Tsunami		
	Hyogo Pref.	Iwate pref.	Miyagi pref.	Fukushima pref. (estimated value)
Total Amount	2,002	618	1,930	4,939
Incineration amount	209	43	187	11
By Existed facilities	110	33	19	2*1
By New facilities	<b>99</b>	<b>10</b>	<b>167</b>	<b>9 (330)*2</b>

\*1: Treated amount in Coastal 5 municipalities, not included other area.

\*2: within value of bracket is estimated value of combustible waste.

2-4 Incineration volume, units, processing powers in the processing disaster debris from Great Hanshin-Awaji Earthquake in 1995 and Great East Japan Earthquake and Tsunami in 2011

	Great Hanshin-Awaji Earthquake	Great East Japan Earthquake and Tsunami		
	Hyogo Pref.	Iwate pref.	Miyagi pref.	Fukushima Pref. (as of June 2016)
Incinerated amount (ten thousand ton)	99	10	167	9 (330)
Units (-)	36	4*1	29	19
Capability(t/day)	2,580	204	4,659	2,924

\*1:include the two existed incinerators.

### 3. 4. Main Facilities incinerators in Iwate, Miyagi, Fukushima Prefecture (1/2)

	Iwate pref.	Miyagi Pref.	Fukushima Pref.
Feeder System			
Storage system	yard	yard	Yard Pit (a portion of facilities)
Supply system	–	conveyer	conveyer (7) <b>Pit &amp; crane (7)</b>
Incineration system	stoker	Stoker kiln	Stoker <b>Kiln-stoker,</b> <b>Fluidized bed</b> <b>Shaft Melting</b>

### 3. 4. Main Facilities incinerators in Iwate, Miyagi, Fukushima Prefecture (2/2)

Gas cooling system		Water jet	Water jet	Water jet
Gas treatment system				
	Dust collection system	Bag filter	Bag filter	<b>Bag filter(2stage)</b>
	Removal harmful gas system	dry (calcium hydroxide + active carbon)	dry (calcium hydroxide + active carbon)	dry (calcium hydroxide + active carbon)
Ash treatment system		non	non	<b>Cement solidification</b>
Fly ash treatment system		Addition of Heavy metal stabilizer	Addition of Heavy metal stabilizer	Addition of Heavy metal stabilizer, <b>Cement solidification</b>

## 4. the outcome of the study of the planning and design of incinerators in Iwate, Miyagi, Fukushima Prefecture (1/2)

### 1) Iwate Prefecture

- Maximum use of existing facilities (Incinerators for municipal wastes, Cement kilns)
- Making use of incinerators out of operation after necessary repair

### 2) Miyagi Prefecture

- Many temporary incinerators were installed (100~300t/d•each)
- Ash was reused as construction material after pelletization by cement
- Making use of Rotary Kilns out of operation were replaced and incinerators under manufacturing in some cases

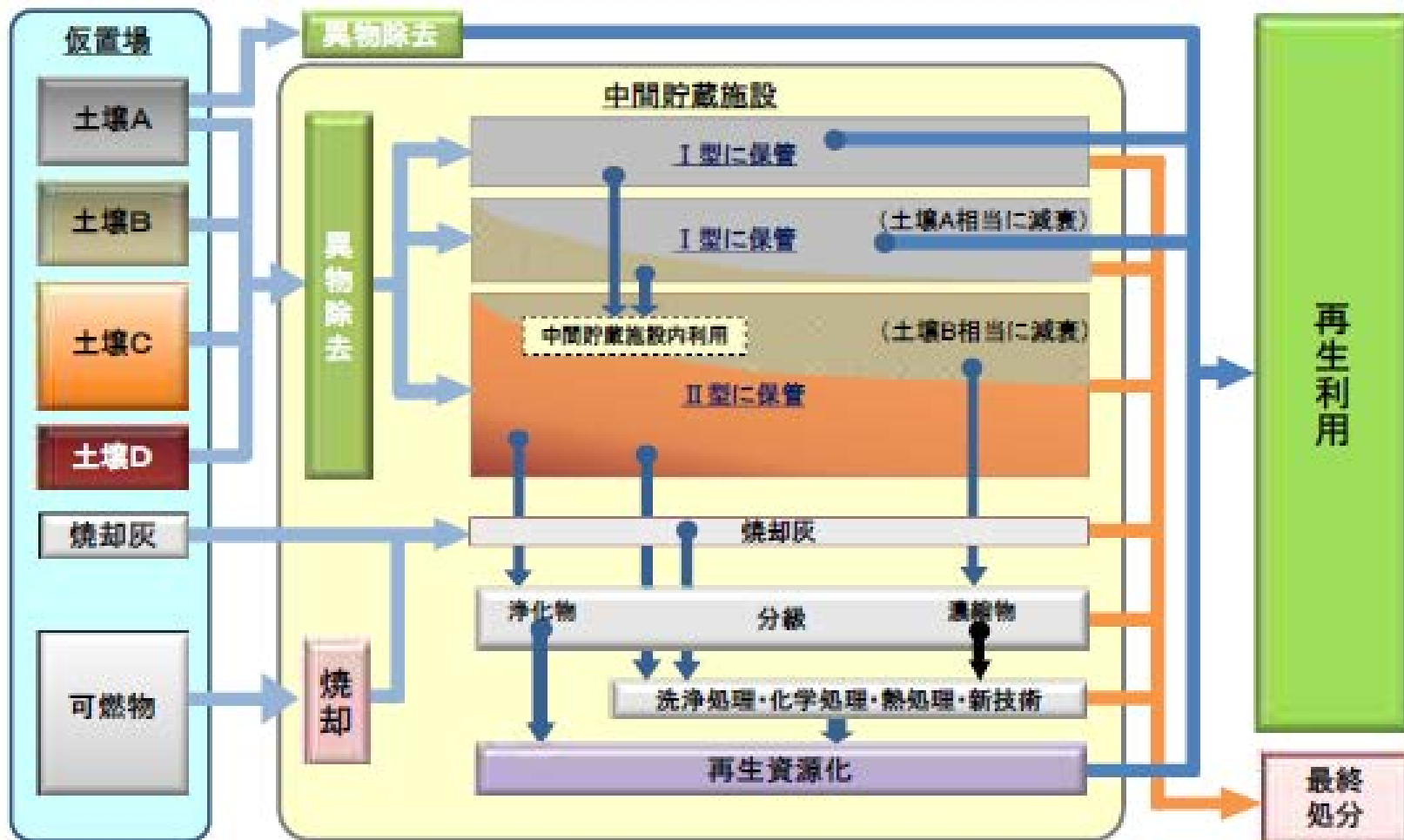
## 4. the outcome of the study of the planning and design of incinerators in Iwate, Miyagi, Fukushima Prefecture (2/2)

### 3) Fukushima Prefecture

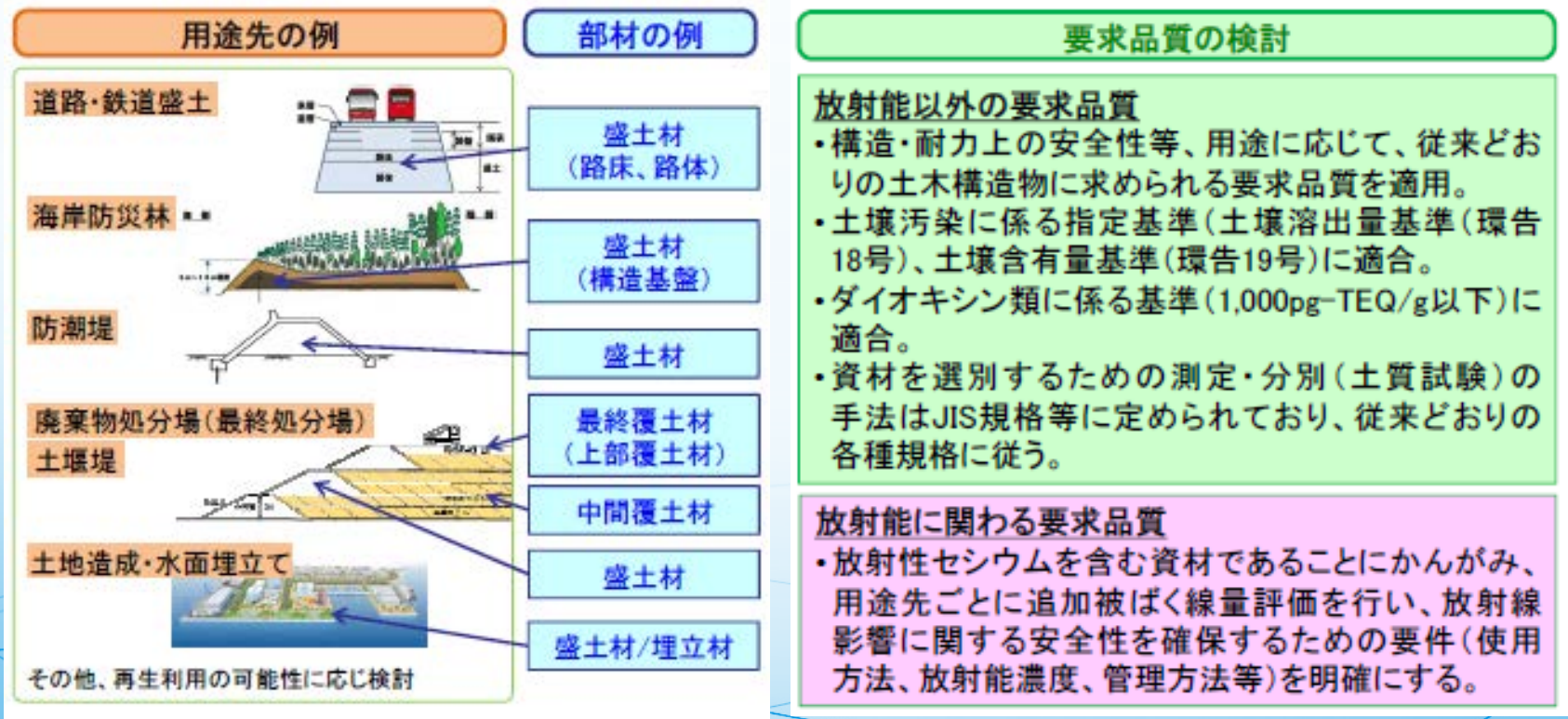
- Pit & crane was introduced in some case
- In addition to Stoker and Kiln, fluid bed or shaft furnace was constructed
- Bag filter was installed. Double bag filters were applied to prepare for degradation or damage



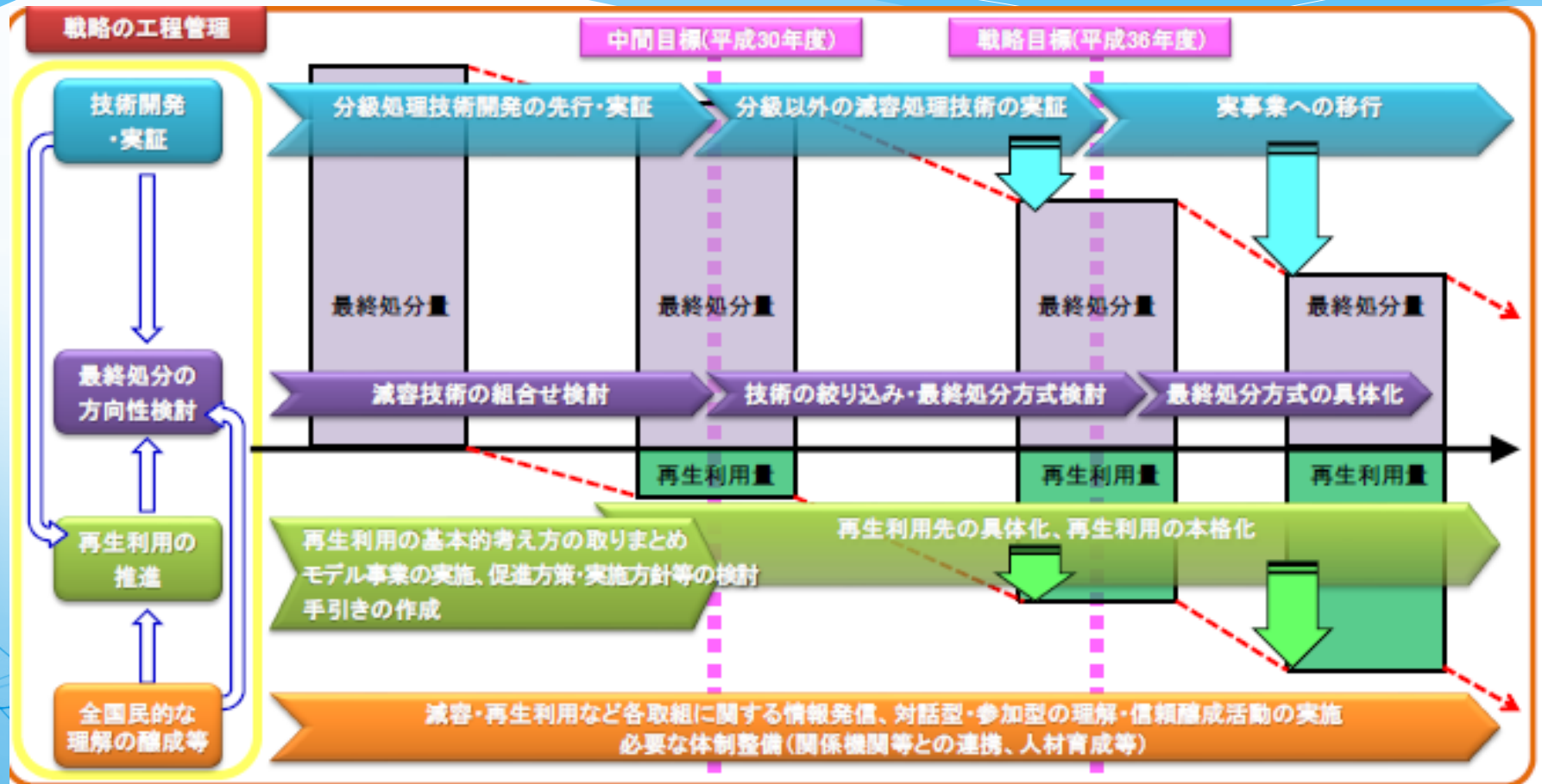
# Flow of the Treated Soil and Wastes for Recycling and final disposal



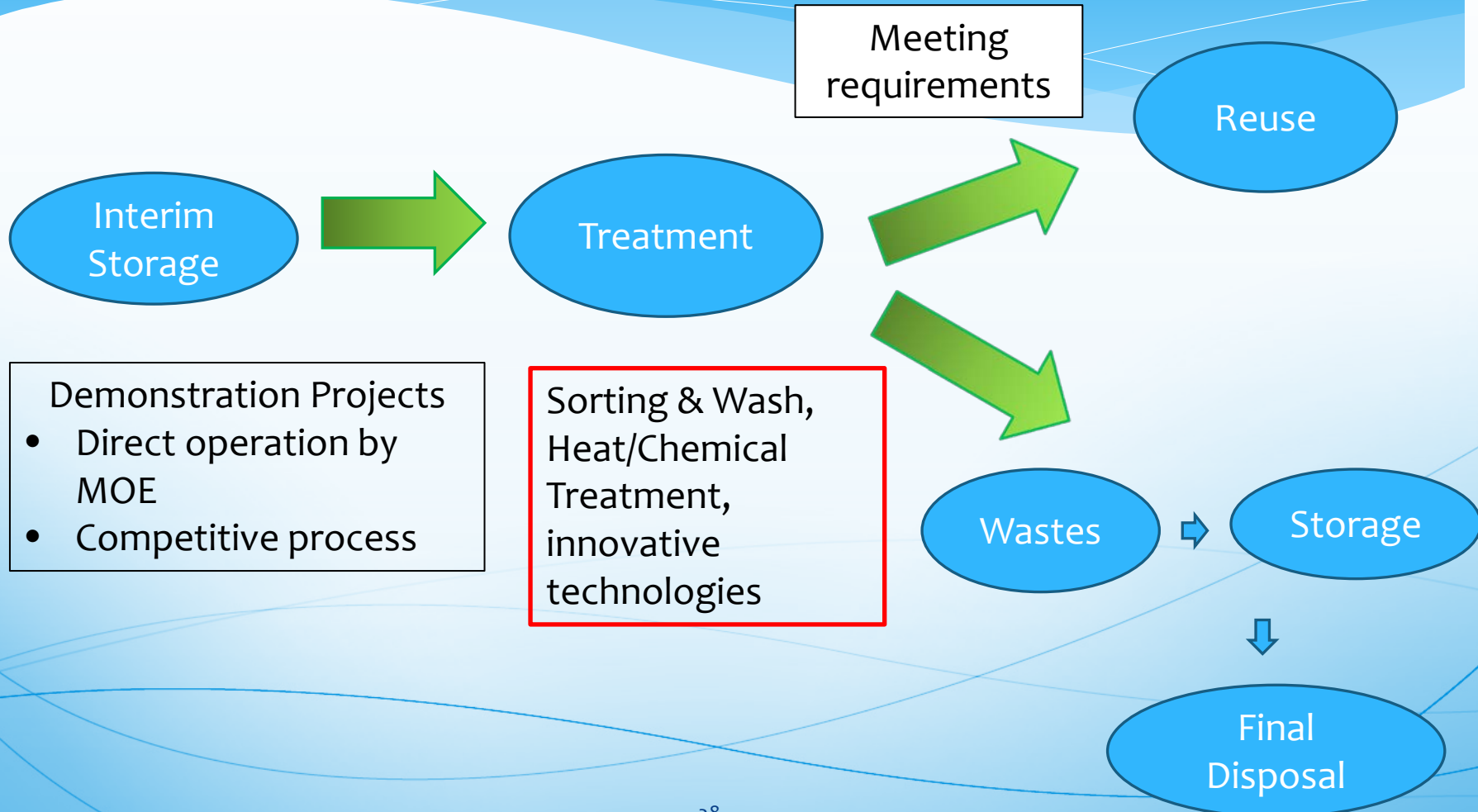
# The applications and requested qualities for material Recycling



# Goal of Strategy on Technological Development for Reduction and Recycling of Treated Soil and Wastes



# Possible Way of R&D for Reduction and Recycling of Treated Soil and Wastes





Thank you for your Attentions